

# Affordable powerful CAD/CAM Systems

Thank you for your interest in Shopcam. We are proud to announce our latest version of Shopcam.

## ShopCAM

Shopfloor programming at it's best

- Windows based XP/XP Pro/2000/Vista/Win 7
- Over 1300 satisfied customers
- DBS llc established 1989
- Over 400 'off the shelf' postprocessors
- Custom postprocessors available (\$90 average)
- 2-axis system \$495 – Mill or Lathe or WEDM system \$495

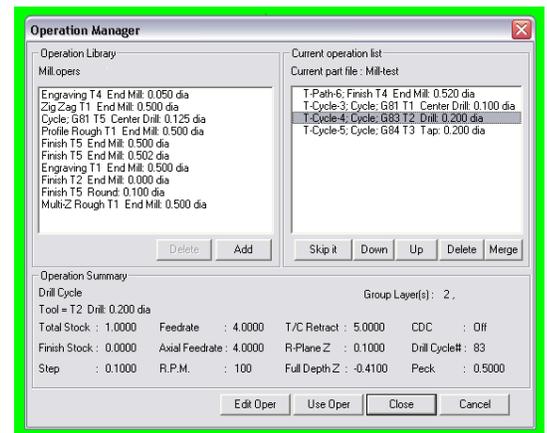
Our philosophy at DBS is simple "Service is the most important thing we do". "Software is useless if the customer cannot understand it or get support if they need it". "A CAM system without a good postprocessor only draws pretty pictures".

I am confident you will be satisfied with our software, service and support. Call us today;

In addition to all the standard features, like unlimited island avoidance, built in engraving, tool libraries, advanced patterns, CAD detailing and dimensioning etc. We have added or improved the following:

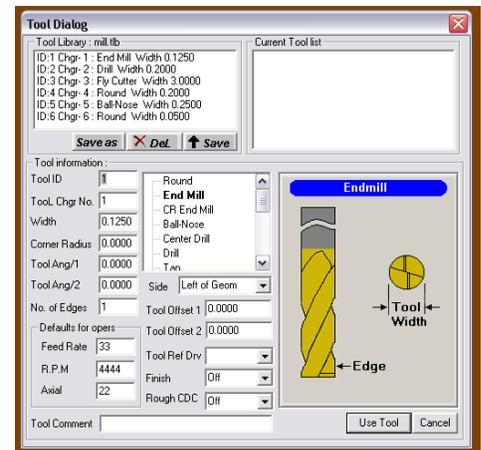
### All New Operation Libraries

No need to redefine the same operation over and over. We allows you to save the operations in a library file. In addition to the over 80 standard parameters, all the info needed to generate or regenerate a toolpath is saved. Even the info from cycles like engraving, threading, and helix are saved. Control buttons allow you to save your operation to the library and update the operation file immediately. In addition to using opers from the library, you can use operations from the part file. This feature will save a lot of time and money.



### New and improved Tool Dialogs

Quickly select a tool from either the tool library or a tool you have already used. Control buttons allow you to save your tool to the library and save immediately. Since you can build your libraries 'on the fly' the more you use Shopcam, the easier it will be. The tool picture will show the tool type and relevant parameters. No need for a tool chart. Best of all, you can save a feed (XY & Z) and a RPM for each tool. Either let Shopcam calculate the feeds/speeds or use the ones stored in the tool library, or enter anything you prefer.



In addition to the new Operation libraries and expanded Tool libraries, we have improved our setup files and setup dialogs, We made the operation input even more simple and added an external program for generating Set-up sheets for the operator.

Included with the Shopcam system, is a one year unlimited technical support plan (renewable). This includes free software upgrades, discounts on postprocessors and access to our members page at [www.shopcam.com](http://www.shopcam.com).

# Shopcam Standard Features

## CAD dimensioning, detailing, crosshatching

### Construction geometry definitions

- Offset chain, corner blends, corner breaks, hole chain
- Trim, break (window, select, modal)
- Move, copy, mirror, stretch editing
- Multiple levels of UNDO
- Advanced patterns
- Curves (arc fit, arc series, b-spline, bezier)
- Tool and material libraries
- Graphical tool path editing
- Flexible tooling parameters (feed, speed, CDC, etc.)
- Operation resequence, merge & temporary exclusion
- DXF import & export, IGES import
- G-code editor (renumber, add/remove spaces etc)
- 2 Axis motion (Position, Drill, Finish, Manual Path)

## Punch Press

- Punch, Nibble, Burn, Bridge-Hit
- Round and square tool compensation
- Rectangular, dee, double-dee tool support

## Turning

- Groove tool compensation
- Groove rough and finish cycles
- Multiple pass rough and profile turning
- Undercut avoidance
- Threading: straight & taper

## Milling

- Profile pocketing
- Zigzag pocketing
- Hog area clearing
- Face mill cycle
- Spiral/Helical boring
- Plunge roughing
- Unlimited island avoidance
- Multiple contour machining
- Multiple Z roughing
- Sweep operations
- Swarf (Multiple cross section) operations
- Project-Onto (3D cross sections)
- 3D rotation capabilities
- Definable stock (castings, cutting optimization)
- Graphic collision detection
- Approach pull off control
- Standard Post Processor Library
- Engraving & letter creation (Horizontal & Radius)
- Time Study: For path lengths cycle times
- Manuals: Technical Reference, User's Guide
- One year renewable Maintenance Agreement (software updates, technical support)

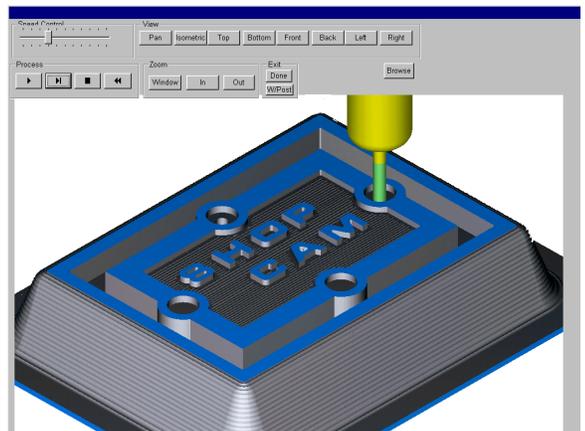
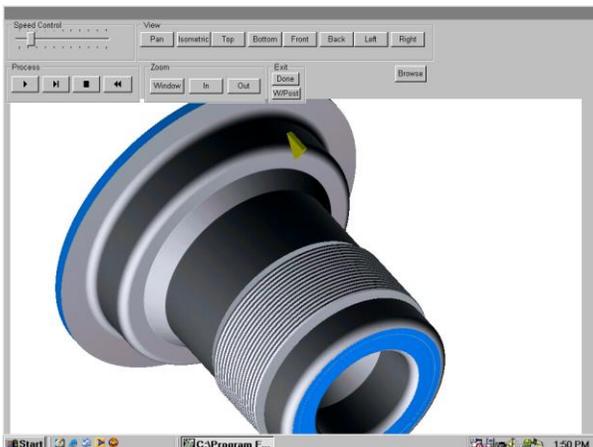
## Wire-EDM

- Reverse direction roughing
- Multiple pass roughing
- 2 Plane wire-edm support

## New 3D Toolpath verification

Toolpath Simulation is more than just fun to watch. With one click you can instantly change the color of the model to reflect the surface left by each tool. All rapid tool movement is shown in red. This helps with collision avoidance, gouging, and toolpath strategies. If for any reason you attempt

to rapid through uncut areas, the path is displayed in bright red, allowing you to correct the problem before it gets to the machine. Compare our toolpath simulation with packages costing \$1000 more..



D. Broderick Software LLC • 5305 S. Garfield Rd. • Auburn, Michigan 48611

phone: 989.662.2623 • web: [www.Shopcam.com](http://www.Shopcam.com) • email: [DBSales@Shopcam.com](mailto:DBSales@Shopcam.com)